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<p>(21) International Application Number: PCT/US97/08041</p> <p>(22) International Filing Date: 13 May 1997 (13.05.97)</p> <p>(30) Priority Data: 60/017,878 17 May 1996 (17.05.96) US 9612063.9 10 June 1996 (10.06.96) GB</p> <p>(71) Applicants (<i>for all designated States except US</i>): MERCK & CO., INC. [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). MERCK FROSST CANADA INC. [CA/CA]; 16711 Trans Canada Highway, Kirkland, Quebec H9H 3L1 (CA).</p> <p>(72) Inventors; and</p> <p>(75) Inventors/Applicants (<i>for US only</i>): HANCOCK, Bruno [GB/CA]; 16711 Trans Canada Highway, Kirkland, Quebec H9H 3L1 (CA). WINTERS, Conrad [GB/CA]; 16711 Trans Canada Highway, Kirkland, Quebec H9H 3L1 (CA). GERTZ, Barry [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US). EHRICH, Elliot [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065 (US).</p> <p>(74) Common Representative: MERCK & CO., INC.; 126 East Lincoln Avenue, Rahway, NJ 07065 (US).</p>		<p>(81) Designated States: AL, AM, AU, AZ, BA, BB, BG, BR, BY, CA, CN, CU, CZ, EE, GE, HU, IL, IS, JP, KG, KR, KZ, LC, LK, LR, LT, LV, MD, MG, MK, MN, MX, NO, NZ, PL, RO, RU, SG, SI, SK, TJ, TM, TR, TT, UA, US, UZ, VN, YU, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	
<p>(54) Title: COMPOSITIONS FOR A ONCE A DAY TREATMENT OF CYCLOOXYGENASE-2 MEDIATED DISEASES</p> <p>(57) Abstract</p> <p>This invention is directed to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day administration, said composition comprising a cyclooxygenase-2 inhibiting compound characterized by high potency, a long half-life and a high degree of specificity for inhibiting cyclooxygenase-2 in preference to cyclooxygenase-1. Such a compound is exemplified 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone. In one aspect, this invention is directed to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day oral administration, said composition comprising 5 to 125 mgs of the above mentioned compound. The invention is also directed to a method of treating cyclooxygenase-2 mediated diseases comprising the once a day oral administration of 5 to 125 mgs of the above-mentioned compound. The invention is also directed to the use of the above-mentioned compound in the manufacture of a medicament containing 5 to 125 mgs of said compound for once a day administration for the treatment of cyclooxygenase-2 mediated diseases.</p>			

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TITLE OF THE INVENTION**COMPOSITIONS FOR A ONCE A DAY TREATMENT OF
CYCLOOXYGENASE-2 MEDIATED DISEASES****5 BACKGROUND OF THE INVENTION**

This invention relates to pharmaceutical compositions for the treatment of cyclooxygenase-2 mediated diseases, mehe use of a compound in the manufacture of a medicament.

In particular, this invention relates to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day administration, said composition comprising a cyclooxygenase-2 inhibiting characterized by high potency for the inhibition of cyclooxygenase-2, a long half-life and a high degree of specificity for inhibiting cyclooxygenase-2 in preference to cyclooxygenase-1. Such a compound is exemplified by 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone,



Non-steroidal anti-inflammatory agents are normally administered 2 to 4 times daily. The relatively short half-life of most non-steroidal anti-inflammatory agents means that once a day administration is impractical and even twice a day administration is unusual. The relatively large doses needed to achieve once a day treatment of conventional non-steroidal anti-inflammatory agents would also lead to side effects so that there is a general understanding that once a day administration is unlikely to be achievable.

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Surprisingly a compound has been identified which can be employed on a once a day basis and which will not produce an unacceptable level of side effects on such a regimen, and in particular will not cause an unacceptable level of gastric side effects.

5 US 5,474,995, issued December 12, 1995, WO 95/00501, published January 5, 1995 and WO 95/18799, published July 13, 1995, disclose 3,4-di-substituted furanones and derivatives thereof as potent, selective inhibitors of cyclooxygenase-2. We have found that 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone, possesses a surprising
10 combination of attributes that make it possible to formulate and use the composition in a surprising manner. Not only is the compound potent, safe and effective at modest oral dosages of 5 to 125 mg of agent per day, but in addition this active agent possesses a half-life in humans of sufficient length that a single oral dose of 5 to 125 mg of agent per day
15 will provide effective safe anti-inflammatory treatment over a 24 hour period. Such active agents are particularly useful in the treatment of chronic indications, including arthritis, pain, Alzheimer's disease and the like.

20 **SUMMARY OF THE INVENTION**

This invention is directed to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day oral administration, said composition comprising a cyclooxygenase-2 inhibiting compound
25 characterized by high potency for the inhibition of cyclooxygenase-2, a long half-life and a high degree of specificity for inhibiting cyclooxygenase-2 in preference to cyclooxygenase-1. Such a compound is exemplified by 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone.
30 In one aspect, this invention is directed to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day oral administration, said

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composition comprising 5 to 125 mgs of the above mentioned compound.

The invention is also directed to a method of treating cyclooxygenase-2 mediated diseases comprising the once a day oral 5 administration of 5 to 125 mgs of the above mentioned compound.

The invention is also directed to the use the above mentioned compound in the manufacture of a medicament containing 5 to 125 mgs of said compound for once a day administration for the treatment of cyclooxygenase-2 mediated diseases.

10

DETAILED DESCRIPTION OF THE INVENTION

In one embodiment, this invention is directed to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day 15 administration, said composition comprising a cyclooxygenase-2 inhibitor characterized by high potency for the inhibition of cyclooxygenase-2, a long half-life and a high degree of specificity for inhibiting cyclooxygenase-2 in preference to cyclooxygenase-1.

In one genus, of this embodiment, this invention is directed 20 to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day oral administration, said composition comprising a cyclooxygenase-2 inhibiting compound characterized by.

(a) high potency for the inhibition of cyclooxygenase-2 as 25 measured by the ability of a single therapeutic dose of said compound to provide relief from the post-operative pain accompanying the removal of two or three molars, said relief being statistically equal to or greater than that obtained with a single dose of 400 mg of ibuprofen;

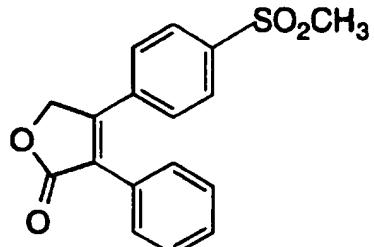
(b) a half-life of 9 or more hours, preferably 15 hours or 30 more and more preferably 18 hours or more; and

(c) a high degree of specificity for inhibiting cyclooxygenase-2 in preference to cyclooxygenase-1 as measured by the

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statistical failure of a therapeutic dose of said compound to inhibit the generation of serum thromboxane B2.

One such compound is 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone,



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As will be appreciated by those of skill in the art, this invention is directed only to compounds which act by inhibiting cyclooxygenase-2. Thus, the characterization requirements set out above cannot be said to be met unless the mode of action of the

10 compound is as an inhibitor of cyclooxygenase-2. For example, a central nervous system agent may relieve pain with a potency equal to or greater than ibuprofen, yet not meet the requirements set out above, because it does not act on cyclooxygenase-2. See Inflamm. Res. 45:68-74 (1996) incorporated herein by reference, which discloses an (LPS)-

15 challenge test for clinical identification and evaluation of cyclooxygenase-2 inhibition, and thromboxane B2 levels in the blood. Equivalent tests may also be used. Compounds of the instant invention are not hepatotoxic at therapeutic doses. Moreover, compounds of the instant invention demonstrate an ED₃₀ in the rat paw edema assay of 0.4

20 mg/kg or less when measured as disclosed in WO 95/00501 and a selectivity for the inhibition of COX-2 over COX-1 of 50:1 or more measured as disclosed on WO 95/00501.

In one embodiment, this invention is directed to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day oral administration, said composition comprising a 5 to 125 mg of 3-phenyl-

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4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone, and a pharmaceutical carrier therefor.

3-Phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone, its utility and methods of making them are disclosed in US 5,474,995, 5 issued December 12, 1995, WO 95/00501, published January 5, 1995 and WO 95/18799, published July 13, 1995, which are hereby incorporated by reference.

As discussed in US 5,474,995 compounds, including 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone, are useful for the 10 relief of pain, fever and inflammation of a variety of conditions including rheumatic fever, symptoms associated with influenza or other viral infections, common cold, low back and neck pain, dysmenorrhea, headache, toothache, sprains and strains, myositis, neuralgia, synovitis, arthritis, including rheumatoid arthritis, degenerative joint diseases 15 (osteoarthritis), gout and ankylosing spondylitis, bursitis, burns, injuries following surgical and dental procedures. In addition, such a compound may inhibit cellular neoplastic transformations and metastatic tumor growth and hence can be used in the treatment of cancer. It is also useful for the treatment of dementia including pre-senile and senile 20 dementia, and in particular, dementia associated with Alzheimer Disease (ie Alzheimer's dementia).

The compound will also inhibit prostanoid-induced smooth muscle contraction by preventing the synthesis of contractile prostanoids and hence may be of use in the treatment of dysmenorrhea, premature 25 labor and asthma.

By virtue of its high cyclooxygenase-2 (COX-2) inhibitory activity and/or its selectivity for inhibiting COX-2 over cyclooxygenase-1 (COX-1) the specified compound is also useful as an alternative to conventional non-steroidal antiinflammatory drugs 30 (NSAID'S) particularly where such NSAIDS may be contra-indicated such as in patients with peptic ulcers, gastritis, regional enteritis, ulcerative colitis, diverticulitis or with a recurrent history of

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gastrointestinal lesions; GI bleeding, coagulation disorders including anemia such as hypoprothrombinemia, haemophilia or other bleeding problems (including those relating to reduced or impaired platelet function); kidney disease (eg impaired renal function); those prior to 5 surgery or taking anticoagulants; and those susceptible to NSAID induced asthma.

For the treatment of any of these cyclooxygenase mediated diseases the compound may be administered orally or by intravenous infusion.

10 As indicated above, pharmaceutical compositions for treating COX-2 mediated diseases as defined may optionally include one or more ingredients as listed above.

The pharmaceutical compositions containing the active ingredient may be in a form suitable for oral use, for example, as 15 tablets, troches, lozenges, aqueous or oily suspensions, dispersible powders or granules, emulsions, hard or soft capsules, or syrups or elixirs. The compositions are intended for oral use and may be prepared according to any method known to the art for the manufacture 20 of pharmaceutical compositions and such compositions may contain one or more agents selected from the group consisting of sweetening agents, flavoring agents, coloring agents and preserving agents in order to provide pharmaceutically elegant and palatable preparations. Tablets contain the active ingredient in admixture with non-toxic pharmaceutically acceptable excipients which are suitable for the 25 manufacture of tablets. These excipients may be for example, inert diluents, such as calcium carbonate, sodium carbonate, lactose, calcium phosphate or sodium phosphate; granulating and disintegrating agents, for example, corn starch, or alginic acid; binding agents, for example starch, gelatin or acacia, and lubricating agents, for example, 30 magnesium stearate, stearic acid or talc.

Other suitable formulations are set forth in U.S. Patent No. 5,474,995. However, in view of the unique set of properties possessed

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by 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone, including long half-life, low solubility, high potency, de minimis gastrointestinal (GI) side effects, we have found the following oral formulations to be of particular value:

5 Rapidisc® – In view of the above mentioned characteristics, 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone is particularly well suited for a rapid dissolving sublingual formulation. For example, due to the lack of GI side-effects, the agent need not be taken with a large amount of water. Suitable Rapidisc® formulations and methods of
10 making same are disclosed in US 4,305,502, US 4,371,516, US 4,470,202, US 4,758,598, US 4,754,597, US 5,046,618 and US 5,188,882, all of which are hereby incorporated by reference.

As mentioned in the Background section, we have found 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone to possess a
15 surprising combination of attributes. Not only are these active agents potent safe and effective at modest oral dosages of 5 to 125 mg of agent per day, but in addition these active agents possess a half-life in humans of sufficient length that a single oral dose of 5 to 125 mg of active agent per day will provide effective safe anti-inflammatory treatment over a
20 24 hour period. Such agents are particularly useful in the treatment of chronic indications, such as rheumatoid and osteo arthritis as well as Alzheimer's Disease.

Oral and intravenous dosage levels for agent 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone are of the order of from about
25 5 to 125 per patient per day.

The amount of active agent that may be combined with the carrier materials to produce a single dosage form will vary depending upon the host treated and the particular mode of administration. For example, a formulation intended for the oral administration of humans
30 may contain from 5 to 125 mg of agent compounded with an appropriate and convenient amount of carrier material which may vary from about 5 to about 95 percent of the total composition. Dosage unit

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forms may typically contain 5, 10, 12.5, 20, 25, 50, 75, 100 or 125 mg of active agent.

It will be understood, however, that the specific dose level for any particular patient will depend upon a variety of factors

5 including the age, body weight, general health, sex, diet, time of administration, rate of excretion, drug combination and the type and severity of the particular disease undergoing therapy. For many patients, a dosage range of 5 to 50 or 12.5 to 25 or 25 to 75 mg per day is preferred.

10 For long term therapy, such as in the treatment of chronic diseases including rheumatoid arthritis, osteoarthritis or Alzheimer disease, a dosage of 5 to 50 or 12.5 to 25 mg per day is preferred. More particularly, for the treatment of osteoarthritis, a dosage of 5, 10, 12.5, 25 or 50 mg per day is preferred, whereas for the treatment of

15 rheumatoid arthritis, 10, 12.5, 25 or 50 mg per day is preferred. For the treatment of non-chronic indications such as headache or post-operative swelling and pain, 10, 12.5, 25 or 50 mg per day is preferred.

20 Accordingly, in one aspect the invention is directed to a unit dose oral form which comprises from 5 to 50 or 5 to 22.5 mg of the cyclooxygenase inhibitor, for example, 12.5 or 20 mg or 12.5 to 25.

25 In another aspect this invention is directed to a pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition suitable for once a day oral administration, said composition comprising a 5 to 50 or 25 to 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone, and a pharmaceutical carried therefor.

Within this aspect there is a first genus of compositions comprising 5 to 50 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.

30 Within this aspect there is a second genus of compositions comprising 10 to 50 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.

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Within this genus there is a class of compositions comprising 5 to 22.5 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.

Within this genus there is a class of compositions
5 comprising 12.5 to 25 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.

Within this genus there is a class of compositions comprising 5, 10, 12.5, 25 or 50 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.

10

EXAMPLE 1

Wet granulated tablet composition

	15 Amount per tablet	Ingredient
	25 mg	COX-2 Inhibitor
	79.7 mg	Microcrystalline cellulose
	79.7 mg	Lactose monohydrate
20	6 mg	Hydroxypropyl cellulose
	8 mg	Croscarmellose sodium
	0.6 mg	Iron oxide
	1 mg	Magnesium stearate
25	Tablet dose strengths of between 5 and 125 mg can be accommodated by varying total tablet weight, and the ratio of the first three ingredients. Generally it is preferable to maintain a 1:1 ratio for microcrystalline cellulose : lactose monohydrate.	

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EXAMPLE 1a

Wet granulated tablet composition

	Amount per tablet	Ingredient
10	12.5 mg	COX-2 Inhibitor
	86 mg	Microcrystalline cellulose
	86 mg	Lactose monohydrate
	6 mg	Hydroxypropyl cellulose
	8 mg	Croscarmellose sodium
	0.6 mg	Iron oxide
	1 mg	Magnesium stearate

EXAMPLE 1b

Wet granulated tablet composition

	Amount per tablet	Ingredient
20	10 mg	COX-2 Inhibitor
	87.2 mg	Microcrystalline cellulose
	87.2 mg	Lactose monohydrate
	6 mg	Hydroxypropyl cellulose
	8 mg	Croscarmellose sodium
	0.6 mg	Iron oxide
	1 mg	Magnesium stearate

EXAMPLE 1c

	Amount per tablet	Ingredient
35	5 mg	COX-2 Inhibitor
	89.7 mg	Microcrystalline cellulose
	89.7 mg	Lactose monohydrate
	6 mg	Hydroxypropyl cellulose

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8 mg	Croscarmellose sodium
0.6 mg	Iron oxide
1 mg	Magnesium stearate

5

EXAMPLE 2
Directly compressed tablet composition

Amount per tablet Ingredient

10	25 mg	COX-2 Inhibitor
	106.9 mg	Microcrystalline cellulose
	106.9 mg	Lactose anhydrate
	7.5 mg	Crosmellose sodium
	3.7 mg	Magnesium stearate

15

Tablet dose strengths of between 5 and 125 mg can be accommodated by varying total tablet weight, and the ratio of the first three ingredients. Generally it is preferable to maintain a 1:1 ratio for microcrystalline cellulose : lactose monohydrate.

20

EXAMPLE 2a

Directly compressed tablet composition

25 Amount per tablet Ingredient

	12.5 mg	COX-2 Inhibitor
	113.2 mg	Microcrystalline cellulose
	113.2 mg	Lactose anhydrate
30	7.5 mg	Croscarmellose sodium
	3.7 mg	Magnesium stearate

EXAMPLE 2b

35 Directly compressed tablet composition

Amount per tablet Ingredient

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	10 mg	COX-2 Inhibitor
	42.5 mg	Microcrystalline cellulose
	42.5 mg	Lactose anhydrate
	4 mg	Croscarmellose sodium
5	1 mg	Magnesium stearate

EXAMPLE 2c

Directly compressed tablet composition

10	Amount per tablet	Ingredient
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	5 mg	COX-2 Inhibitor
	45 mg	Microcrystalline cellulose
15	45 mg	Lactose anhydrate
	4 mg	Croscarmellose sodium
	1 mg	Magnesium stearate

EXAMPLE 3

Hard gelatin capsule composition

	Amount per capsule	Ingredient
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25	25 mg	COX-2 Inhibitor
	37 mg	Microcrystalline cellulose
	37 mg	Lactose anhydrate
	1 mg	Magnesium stearate
	1 capsule	Hard gelatin capsule

30 Capsule dose strengths of between 1 and 50 mg can be accommodated by varying total fill weight, and the ratio of the first three ingredients. Generally it is preferable to maintain a 1:1 ratio for microcrystalline cellulose : lactose monohydrate.

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EXAMPLE 4

Oral solution

5 **Amount per 5 mL dose Ingredient**

50 mg COX-2 Inhibitor
to 5 mL with Polyethylene oxide 400

10 Solution dose strengths of between 1 and 50 mg/5mL can be accomodated by varying the ratio of the two ingredients.

EXAMPLE 5

15 Oral suspension

Amount per 5 mL dose Ingredient

20 101 mg COX-2 Inhibitor
150 mg Polyvinylpyrrolidone
2.5 mg Poly oxyethylene sorbitan monolaurate
10 mg Benzoic acid
to 5 mL with sorbitol solution (70%)

25 Suspension dose strengths of between 1 and 50 mg/5ml can be accomodated by varying the ratio of the first two ingredients.

EXAMPLE 6

Intravenous infusion

30 **Amount per 200mL dose Ingredient**

35 1 mg COX-2 inhibitor
0.2 mg Polyethylene oxide 400
1.8 mg Sodium chloride
to 200mL Purified water

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STARTING MATERIALS

PREPARATION 1

5 3-(Phenyl)-4-(4-(methylsulfonyl)phenyl)-2-(5H)-furanone
Step 1: 2-Bromo-1-(4-(methylsulfonyl)phenyl)ethanone
A solution of 197 g of 4-(methylthio)acetophenone (ref:
J.Am.Chem.Soc., 1952, 74, p. 5475) in 700 mL of MeOH and 3500mL
of CH₂Cl₂ was added 881 g of MMPP over a period of 30 min. After 3
10 h at r.t. the reaction mixture was filtered and the filtrate was washed
with 2 L of saturated aqueous solution of NaHCO₃ and 1 L of brine.
The aqueous phase was further extracted with 2 L of CH₂Cl₂. The
combined extracts were dried over Na₂SO₄ concentrated to give 240 g
of 4-(methylsulfonyl)acetophenone as a white solid.
15 To a cooled (-5 °C) solution of 174 g of 4-(methylsulfonyl)-
acetophenone in 2.5 L of CHCl₃ was added 20 mg of AlCl₃, followed
by a solution of 40 mL of Br₂ in 300 mL CHCl₃. The reaction mixture
was then treated with 1.5 L of H₂O and the CHCl₃ was separated. The
aqueous layer was extracted with 1 L of EtOAc. The combined organic
20 extracts were dried over Na₂SO₄ and concentrated. The crude product
was recrystallized from 50/50 EtOAc/hexane to give 210 g of the title
compound as a white solid.

Step 2: 3-(Phenyl)-4-(4-(methylsulfonyl)phenyl)-2-(5H)-furanone
25 To a solution of phenylacetic acid (27.4 g, 201 mmol) and
2-bromo-1-(4-(methylsulfonyl)phenyl)ethanone (Step 1) (60 g, 216
mmol, 1.075 eq.) in acetonitrile (630 mL) at 25°C was added slowly
Et₃N (30.8 mL, 1.1 eq.). The mixture was stirred for 20 min. at r.t.
and then cooled in an ice bath. DBU (60.1 mL, 3 eq.) was slowly
30 added. After stirring for 20 min. in the ice bath, the reaction was
complete and the mixture was acidified with 1N HCl (color changed
from dark brown to yellow). Then 2.4 L of ice and H₂O were added,
the mixture was stirred for a few minutes, and the precipitate was

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filtered and rinsed with H₂O, giving 64 g of crude wet product. The solid was dissolved in 750 mL of CH₂Cl₂, dried over MgSO₄, filtered and 300 g of silica gel was added to the filtrate. The solvent was evaporated to near dryness (silica gel a bit sticky), the residue was applied on top of a silica gel plug in a sintered glass funnel and eluted with 10% EtOAc/CH₂Cl₂, giving after evaporation of the solvent and swishing in EtOAc, 36.6 g (58%) of the title compound.

Analysis: Calculated for C₁₇H₁₄O₄S: C, 64.95; H, 4.49; S, 10.20
10 Found: C, 64.63; H, 4.65; S, 10.44

PREPARATION 2

3-(Phenyl)-4-(4-(methylsulfonyl)phenyl)-2-(5H)-furanone
15 Into a 20 mL glass ampule are added 1 g of 2-(4-(methylsulfonyl)phenyl)phenylacetylene (J.Am.Chem.Soc., 1971, 93, p. 2979), 20 mg of Rh₄(CO)₁₂, 1.5 g of Et₃N, 10 mL of THF, and 1 mL of H₂O under a nitrogen atmosphere, and the ampule is placed in a 100-mL stainless steel autoclave. The reaction system is flushed three times
20 with CO then charged at r.t. to an initial CO pressure of 100 atm. The reaction is carried out at 100°C for 5 h. The solution is then diluted with 50 mL of benzene and washed with brine and 1N HCl. The benzene solution is dried over Na₂SO₄, and concentrated. The crude products are separated by column chromatography on silica gel, eluting
25 with 2:1 EtOAc/hexane to give the title compound and its regioisomer.

PREPARATION 3

3-(Phenyl)-4-(4-(methylsulfonyl)phenyl)-2-(5H)-furanone
30 Step 1: 2-trimethylsilyloxy-4-(4-(methylthio)phenyl)-3,4-dihydrofuran

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To a solution of 3.86 g (19 mmol) of 4-bromothioanisole in 90 mL of Et₂O cooled at -78°C, is added 22 mL of a 1.7 M solution of t-BuLi in pentane (38 mmol) dropwise. The reaction mixture is stirred for 15 min at -78°C and 3.8 g of CuI is added and the reaction mixture
5 is allowed to warm to -40°C over a period of 30 min. A solution of 1.7 g of 2(5H)-furanone in 10 mL of THF is added. After stirring for 1 h, 2 mL of freshly distilled TMSCl is added dropwise. The reaction mixture is then treated with 2 mL of Et₃N and 50 mL of sat. NaHCO₃, and extracted with 100 mL of Et₂O. The Et₂O layer is dried over
10 Na₂SO₄ and concentrated to give the crude title compound which is used for the next step without further purification.

Step 2: 4-(Methylthio)phenyl)-2-(5H)-furanone

15 To a solution of 4 g of Pd(OAc)₂ in 100 mL of acetonitrile is added dropwise the crude product from Step 1(5 g) under nitrogen at r.t. After 10 h at r.t., the mixture is concentrated under reduced pressure and the residue is purified by flash chromatography on silica gel eluted with 2:1 hexane/EtOAc to give the title compound.
20

Step 3: 3-Iodo-4-(methylthio)phenyl)-2-(5H)-furanone

25 To a solution of 3 g of the product of Step 2 in 30 mL of pyridine is added 8.7 g of I₂. The mixture is stirred for 24 h and then diluted with 200 mL of Et₂O, washed with 100 mL of 5N HCl and 50 mL of 5N Na₂S₂O₃. The Et₂O layer is dried over Na₂SO₄ and concentrated to give the title compound.

Step 4: 3-(Phenyl)-4-(methylthio)phenyl)-2-(5H)-furanone

30 A mixture of 4 g of the product of Step 3, 3.7 g of PhB(OH)₂, 0.4 g of Ph₃As, 0.4 g of PdCl₂(PhCN)₂ in 100 mL of

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benzene and 15 mL of 2N NaOH is refluxed for 6 h. After cooling to r.t., Et₂O (200 mL) is added to the reaction mixture and the mixture is washed with 100 mL of saturated NaHCO₃. The organic layer is dried over MgSO₄ and concentrated. The residue is purified by flash chromatography on silica gel eluted with 4:1 hexane/EtOAc to give the title compound.

Step 5: 3-(Phenyl)-4-(4-(methylsulfonyl)phenyl)-2-(5H)-furanone

To a solution of 3 g of the product of Step 4 in 80 mL of 10:1 CH₂Cl₂/MeOH is added 5.5 g of MMPP. The reaction mixture is stirred at r.t. for 2 h and then diluted with 100 mL of 1:1 hexane/EtOAc. After filtration and concentration, the residue is purified by flash chromatography eluted with 2:1 EtOAc/hexane to give the title product.

ABBREVIATIONS

DBU	= 1,8-diazabicyclo[5.4.0]undec-7-ene
Et ₃ N	= triethylamine
MMPP	= magnesium monoperoxyphthalate
THF	= tetrahydrofuran
TMSCl	= trimethylsilyl chloride

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WHAT IS CLAIMED IS:

1. A pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for
5 once a day oral administration, said composition comprising 5 to 125 mg of a compound is 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.
- 10 2. A composition according to Claim 1 comprising 5, 10, 12.5 or 25 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.
- 15 3. A composition according to Claim 1 comprising 10 to 125 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.
15
4. A composition according to Claim 1 comprising 10 to 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.
- 20 5. A composition according to Claim 1 comprising 10, 25, or 50 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.
20
6. A composition according to Claim 1 comprising 25, 50 or 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5*H*)-furanone.
25
7. A pharmaceutical composition according to Claim 1,
2, 3, 4, 5, or 6 further comprising
30 (a) Microcrystalline cellulose,
(b) Lactose monohydrate,
(c) Hydroxypropyl cellulose,
(d) Croscarmellose sodium,
(e) Iron oxide, and
(f) Magnesium stearate; or further comprising
(a) Microcrystalline cellulose,

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- (b) Lactose anhydrate,
- (c) Croscarmellose sodium, and
- (d) Magnesium stearate; or further comprising

5 Polyethylene oxide 400; or further comprising

- (a) Sorbitol solution,
- (b) Polyvinylpyrrolidone,
- (c) Poly oxyethylene sorbitan monolaurate, and
- (d) Benzoic acid.

8. A method of treating an inflammatory disease
susceptible to treatment with an non-steroidal anti-inflammatory agent
comprising:
15 administration orally once a day to a patient in need of such treatment 5
to 125 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone.

9. A method according to Claim 8 comprising:
administration orally once a day to a patient in need of such treatment 5,
20 10, 12.5 or 25 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-
furanone.

10. A method according to Claim 8 comprising:
administration orally once a day to a patient in need of such treatment
25 10 to 125 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-
furanone.

11. A method according to Claim 8 comprising:
administration orally once a day to a patient in need of such treatment
30 10 to 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone.

12. A method according to Claim 8 comprising:

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administration orally once a day to a patient in need of such treatment
10, 25 or 50 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone.

5 13. A method according to Claim 8 comprising:
administration orally once a day to a patient in need of such treatment
25, 50 or 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone.

10 14. A method of treating an inflammatory disease
susceptible to treatment with a non-steroidal anti-inflammatory agent
comprising:
administration orally once a day to a patient in need of such treatment a
composition according to Claim 7.

15 15. A method according to Claim 9 for the treatment of
non-chronic headache, pain or swelling.

20 16. A method according to Claim 12 for the treatment of
osteoarthritis.

17. A method according to Claim 13 for the treatment of
rheumatoid arthritis.

25 18. Use of 5 to 125 mg of 3-phenyl-4-(4-methyl-sulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day
oral dosage form of a medicament for the treatment of an inflammatory
disease susceptible to treatment with a non-steroidal anti-inflammatory
agent.

30 19. Use according to Claim 18 of 5, 10, 12.5 or 25 mg of
3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the

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manufacture of a once a day oral dosage form of a medicament for the treatment of an inflammatory disease susceptible to treatment with a non-steroidal anti-inflammatory agent.

5 20. Use according to Claim 18 of 10 to 125 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day oral dosage form of a medicament for the treatment of an inflammatory disease susceptible to treatment with a non-steroidal anti-inflammatory agent.

10 21. Use according to Claim 18 of 10 to 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day oral dosage form of a medicament for the treatment of an inflammatory disease susceptible to treatment with a non-steroidal anti-inflammatory agent.

15 22. Use according to Claim 18 of 10, 12.5, 25 or 50 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day oral dosage form of a medicament for the treatment of an inflammatory disease susceptible to treatment with a non-steroidal anti-inflammatory agent.

20 23. Use according to Claim 18 of 10, 12.5, 25 or 50 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day oral dosage form of a medicament for the treatment of osteoarthritis.

25 24. Use according to Claim 18 of 25, 50 or 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day oral dosage form of a medicament for the treatment of an inflammatory disease susceptible to treatment with a non-steroidal anti-inflammatory agent.

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25. Use according to Claim 18 of 25, 50 or 75 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day oral dosage form of a medicament for the treatment of 5 rheumatoid arthritis.

26. Use according to Claim 18 of 5, 10, 12.5 or 25 mg of 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone in the manufacture of a once a day oral dosage form of a medicament for the 10 treatment of non-chronic headache, pain or swelling.

27. A pharmaceutical composition for the treatment of cyclooxygenase-2 mediated diseases, said composition being suitable for once a day administration, said composition comprising a 15 cyclooxygenase-2 inhibiting compound characterized by

(a) high potency for the inhibition of cyclooxygenase-2 as measured by the ability of a single therapeutic dose of said compound to provide relief from the post-operative pain accompanying the removal of two or three molars, said relief being statistically equal to or greater 20 than that obtained with a single dose of 400 mg of ibuprofen;

(b) a half-life of 15 hours or more; and
(c) a high degree of specificity for inhibiting cyclooxygenase-2 in preference to cyclooxygenase-1 as measured by the statistical failure of a therapeutic dose of said compound to inhibit the 25 generation of serum thromboxane B2.

28. A composition according to Claim 27 comprising 5, 10, 12.5 or 25 mg of said cyclooxygenase-2 inhibitor.

30 29. A composition according to Claim 27 comprising 10 to 125 mg of said cyclooxygenase-2 inhibitor.

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30. A composition according to Claim 27 comprising 10 to 75 mg of said cyclooxygenase-2 inhibitor.

31. A composition according to Claim 27 comprising 10,
5 25, or 50 mg of said cyclooxygenase-2 inhibitor.

32. A composition according to Claim 27 comprising 25,
50 or 75 mg of said cyclooxygenase-2 inhibitor.

10 33. A pharmaceutical composition according to Claim
27, 28, 29, 30, 31, or 32 further comprising

- (a) Microcrystalline cellulose,
- (b) Lactose monohydrate,
- (c) Hydroxypropyl cellulose,
- (d) Croscarmellose sodium,
- (e) Iron oxide, and
- (f) Magnesium stearate; or further comprising

20 (a) Microcrystalline cellulose,
(b) Lactose anhydrate,
(c) Croscarmellose sodium, and
(d) Magnesium stearate; or further comprising

25 Polyethylene oxide 400; or further comprising

- (a) Sorbitol solution,
- (b) Polyvinylpyrrolidone,
- (c) Poly oxyethylene sorbitan monolaurate, and
- (d) Benzoic acid.

30 34. A unit dose oral form which comprises from 5 to
22.5 mg of the cyclooxygenase inhibitor characterized by
35 (a) high potency for the inhibition of cyclooxygenase-2 as
measured by the ability of a single therapeutic dose of said compound to
provide relief from the post-operative pain accompanying the removal

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of two or three molars, said relief being statistically equal to or greater than that obtained with a single dose of 400 mg of ibuprofen;

(b) a half-life of 15 hours or more; and

(c) a high degree of specificity for inhibiting

5 cyclooxygenase-2 in preference to cyclooxygenase-1 as measured by the statistical failure of a therapeutic dose of said compound to inhibit the generation of serum thromboxane B₂.

35. A unit dosage form according to Claim 34 which
10 comprises 12.5 or 20 mg of the cyclooxygenase-2 inhibitor.

36. A unit dosage form according to Claim 35 which
comprises 3-phenyl-4-(4-methylsulfonyl)phenyl)-2-(5H)-furanone.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 97/08041

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 A61K31/365 A61K31/19

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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X	<p>WO 95 18799 A (MERCK FROSST CANADA INC) 13 July 1995 cited in the application *cf. abstract, page 10, line 17 (item "y"), page 11, lines 1-13, page 12, 3rd para.*</p> <p>---</p> <p>WO 95 00501 A (MERCK FROSST CANADA INC ;DUCHARME YVES (CA); GAUTHIER JACQUES YVES) 5 January 1995 cited in the application *cf. abstract, page 24, line 26 (item "y"), page 26, last para. bridging with page 27, first para. page 32, 2nd para. to the foot of the page*</p> <p>---</p> <p style="text-align: right;">-/-</p>	1-17, 27-36
X		1-17, 27-36



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

International Application No

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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